



## DOUBLE (CHIP) KNIFE HOLDER ASSEMBLY

*for use with Vits rotary cutters*



### Double (Chip) Knife Holder Assembly

#### Features

- Can be configured to take chip cuts between 1/4" (.250") to 1/2" (.500") in size within a single knife holder.
- Dual function knife holder: can be utilized as a single (chop) cut knife holder with the removal of a chip spacers and front plate.
- Includes all internal hardware (modified tab plunger, barrel insert, set screw and spring) and chip spacers (.125" and 0.375").
- .500" chip cut set-up utilizes three standard replacement cutting blades or two heavy duty 4-point blades.
- 0.250" chip cut set-up utilizes standard replacement cutting blades and notched front plate.

#### Advantages

- Fast make-ready: mount only one knife holder, instead of two, when taking chips.
- Make-ready chip area with a single strip of foam rubber. Save time and money by drastically reducing the need to cut, fold, trim, etc. multiple layers of foam rubber.
- Greatly assists chip placement onto stripper pins for successful and consistent chip removal.
- Provides for a rapid changeover of replacement cutting blades without removing the holder from the knife cylinder.

**Available in multiple lengths\***

### WALT POWLEY INLINE, INC.

12006 Spaulding School Drive ■ Unit 105  
Plainfield ■ IL ■ 60585 ■ USA  
phone (815) 609-5544  
parts@waltpowleyinline.com

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to order or to request a quote

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## DOUBLE (CHIP) KNIFE HOLDER ASSEMBLY

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### 12", 20", 24" and 28" Double (Chip) Knife Holder Assembly

- 25.984" (660mm) circumference.
- 12", 20", 24", and 28" lengths available.
- Includes all internal hardware (modified tab plunger, barrel insert, set screw and spring) and chip spacers.
  - Comes with a .125" and .375" chip spacer.
    - Can be used to take a .375" or .500" chip cut.
  - .250" chip spacer and front plate can be requested for .250" chip cuts.

*Please specify chip size and length of holder when ordering\**

KCO-12-DCS-25V

*Call or Email  
for Pricing*

KCO-20-DCS-25V

*Call or Email  
for Pricing*

KCO-24-DCS-25V

*Call or Email  
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KCO-28-DCS-25V

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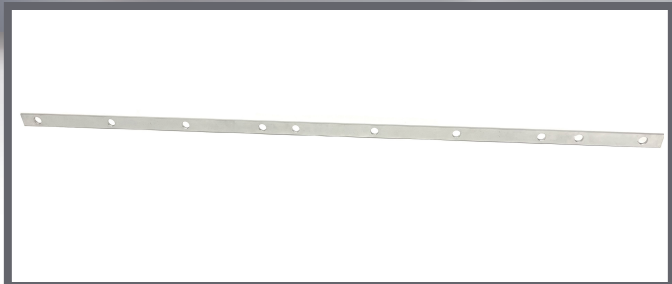
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## DOUBLE (CHIP) KNIFE HOLDER REPLACEMENT PARTS

*for use with Vits rotary cutters*



### 0.125" Chip Spacer

- Precision machined to accommodate for .125" chip.
- Used in conjunction with .375" chip spacer for .500" maximum chip.
- Can be manufactured in lengths of 12", 20", 24", or 28".

KCO-XX-25V-125CS

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for Pricing*



### 0.250" Chip Spacer

- Precision machined to accommodate for .250" chip.
- Used in conjunction with notched front plate.
- Can be manufactured in lengths of 12", 20", 24", or 28".

KCO-XX-25V-250CS

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for Pricing*



### 0.375" Chip Spacer

- Precision machined to accommodate for .375" chip.
- Used alone or in conjunction with .125" chip spacer for .500" maximum chip.
- Can be manufactured in lengths of 12", 20", 24", or 28".

KCO-XX-25V-375CS

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### Front Plate

- Standard replacement front plate.
- Used in conjunction with .250" chip spacer.
- Can be manufactured in lengths of 12", 20", 24", or 28".

PL-250-XX

*Call or Email  
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*Please specify length of  
holder when ordering\**

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## DOUBLE (CHIP) KNIFE HOLDER REPLACEMENT PARTS

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### Modified Swing Hinge Connector (1/4" Chip Spacer)

- Modified swing hinge connector allows from 1/4"-3/8" chip spacer and front plate lock up.
- Used with .250" chip spacer and front plate or .375" chip spacer.

KCO-250-E

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### Modified Swing Hinge Connector (1/2" Chip Spacer)

- Modified swing hinge connector allows for maximum 1/2" chip spacer lockup.
- Used with .125" and .375" chip spacers (.500" chip set-up).

KCO-500-E

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